

## **Automatic Rotary Premade Pouch Filling Machine**



## **ROTARY SIMPLEX - 1 UP**

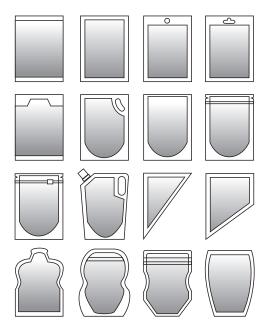
max. speed

50 bpm

### **ROTARY DUPLEX - 2 UP**

max. speed 100 bpm

Streamline your operations and increase output by as much as 50 percent with our rotary premade pouch machines. Unlike our vertical form fill and seal machinery that utilizes roll stock film to create bags, our premade pouch packing machines offer something completely different. These innovative packaging machines fill and seal already premade custom pouches, so no rollstock is required. The end result – your packaged product looks modern, offers convenience, and differentiates itself from your competition.











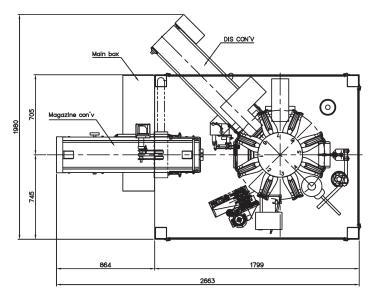


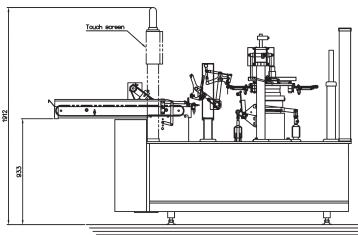


# **Automatic Rotary Premade Pouch Filling Machine In Detail**

Simplex Model	6S320	8S235	8S285	85320	8S450	10S235	
Max. Speed / min	50	50	50	50	40	50	
(dry cycle)							
Bag Gripping Range	160-320	90-235	130-285	160-320	280-450	90-235	
Max.Bag Length	425	350	425	425	425	350	
Electrical Requirements	230-430V, 3-Phase, 50/60Hz						
Compressed Air	600 I/min @ 6 bar						

Duplex Model	8SD110	8SD135	8SD165	8SD220		
Max. Speed / min	100	100	100	80		
(dry cycle)						
Bag Gripping Range	75-110	90-135	90-165	135-220		
Max.Bag Length	350	350	350	350		
Electrical Requirements	230-430V, 3-Phase, 50/60Hz					
Compressed Air	600 l/min @ 6 bar					





### **FEATURES**

- PLC control with color touch screen
- Highly durable welded steel frame
- Production parameter memory including gripper size, machine speed, sealing temperature and filling volume
- Pouch presence detection no filling, no sealing
- Bag deflaction with wire guide or push bars
- Automatic deoxidizer feeding station
- Two stepo sealing process quarantees clean sealing
- Cooling station for liquid products

#### **OPTIONS**

- Product filling can be integrated with multi-head scales, volumetric, liquid or auger fillers
- Fully interlocked safety guards
- Presealing station for liquid or paste
- Zipper opening device
- Clean in place design
- Extended bag magazine
- Date coding: emboss, hot stamp, inkjet, thermal transfer
- Quality control: checkweigher, metal detector, X-ray inspection
- Dust suction nozzles and dust collector
- Product settler
- Ethernet connectivity
- Washdown structure (IP65 or IP66)
- Steam or gas flush
- Rotary running clockwise model
- Bag rejection system



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