nsb gas processing

Liquid-ring pumps for vacuum or compressor duty

Types PMSH/PMSK 136 to 156

The simple stage standard pumps for vacua down to 40 mbar (8 mbar with gas ejector) Overpressure up to 2 bar abs





Features and advantages

- Sturdy
- Cold compression
- Not sensitive to impurities nor liquids
- Conformity with ATEX
- Simple mechanical seal
- Low power requirement
- Low ring-liquid requirement
- Quiet running
- Low maintenance
- Self-priming
- Safe operation



The performance curves indicate effective suction capacities at given pressure of the respective pumps with a tolerance of $\pm 10\%$ for the following operation conditions:



- Intake of dry air with a temperature of 20°C
- Ring liquid: water with an inlet temperature of 15°C
- Ambient pressure 1013 mbar abs
- Electric motor 50 Hz

Suction capacity

Construction materials

Part	Execution B	Execution C	Execution D	ExecutionH (156)	
Pump body	cast iron	cast iron	stainless steel	Hastelloy	
Casting cover	cast iron	cast iron	stainless steel	Hastelloy	
Port plate	bronze	stainless steel	stainless steel	Hastelloy	
Impeller	bronze	stainless steel	stainless steel	Hastelloy	

Dimensions



Materials (example)

	stainless steel	1.4435 / 1.4408				
	bronze	GK-CU AL 9 NI				
	cast iron	EN-GJL-200				
	hastelloy	C-22				
	Assigned materials in accordance					
with offer / confirmation of orde						

Technical data

Size	Installed motor	Speed	Ring liquid	Weight with	Noise	Inlet	Outlet	Kavitation	Ringliquid
	rating IP54/	(50 Hz)	flow	motor IP54/	level	<1>	<2>	protection*	pipe *
	EEx e II T3			EEx e II T3				<5>	<3>&<4>
PMSH	kW			kg				R	R
PMSK	PMSH PMSK	1/min	l/h		db (A)				
136	2.2/2.5 3.0/3.	3 2900	250	70/75	72	DN40/PN 6	DN40/PN 6	3/8"	3/8"
156	4.0/4.6 5.5/5.	2900	500	90/95	72	DN40/PN 6	DN40/PN 6	3/8"	3/8"

*Deviations are reserved



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Design concept

Pump and motor are mounted on a common base. Drive via flexible coupling. Bearing support between pump and motor. Base plate, coupling guard.

Class of protection: Totally enclosed, fan-cooled, IP 54 resp. EExe II T3, 50 Hz (other classes of motor protection and 60 Hz frequency on request).

Accessories

Non-return valve (3)

Gas ejector (4) For pressure down to 8 mbar abs.

Liquid separator (5) Polypropylene (non ATEX) or stainless steel

Economy circuit (6) With the economy circuit, combined with liquid separator, the consumption of ringliquid can be reduced, up to one half of its normal quantity, depending on the required vacuum.

Automatic ring-liquid control (7) consisting of regulating valve, pressure guard, solenoid valve and isolation valve.