DATA SHEET



DiGMESA

FHI G1/4" Flat Green-Brass Integrated 1,2K pull-up resistor Part number: 933-06XX/FV08

Digmesa AG, Keltenstrasse 31, CH—2563 Ipsach / Switzerland Phone +41 (32) 332 77 77, Fax +41 (32) 332 77 88 www.digmesa.com Version 01 FHI R1.2K G1/4" Floch Green-Bross 933-06XXFV08 GB Page 1-9

General Description

The FHI Flowmeter is a general-purpose device; its working range can be individually defined according to its nozzle size. It is employed for measuring, regulating or metering and guarantees most precise measurement of fluid quantities. In addition, a pulse generator integrated into the flowmeter guarantees a practically unlimited useful life. Specific applications: Inlet and outlet on the same side, compact design, great working range, depending on the nozzle diameter. Integrated 1.2K pull-up resistor in its upper part.

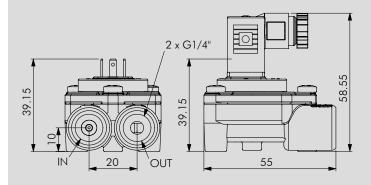
Approvals / Standards

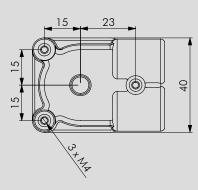
EN55014-1:00+A1:01+A2:02, EN61000-6-3:01+A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(cons.ed 1.2), EN55014-2:97+A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)



Material:		Technical data:		Electrical connection ratings:	
Lower section Green Brass (lead-free brass) Upper section PA 6	Flow rate: Measuring accuracy:	0.037 - 7.84 l/min depending on the nozzle diameter +/- 2.0%	Power supply: Consumption:	+ 3.8 to + 24 VDC < 24.7 mA	
Inox 1.4305 (18/8) Ø 1.0, 1.2, 2.0, 2.5mm PRS 4006 CE (Pidae)	Repetition: Temperature range:	<+/- 0.25% -10°C to +100°C	Signal voltage:	Pull-up R1.2K, NPN O VDC GND (saturation <0.7 V)	
Ø 6.0mm like housing FPM (Viton)	Pressure range:	14°F to 212°F 20 bar at 20°C 290 pri /48°E	Signal load: Leakage current:	max. 20 mA max. 10 μA	
PVDF Keramik Sr Fe O (in contact with the medium)	Mounting position: Nozzle size:	Horizontal recommended Ø 1.0, 1.2, 2.0, 2.5, 6.0mm	Connections: Signal: Duty Cycle:	3-pin AMP 2.8 x 0.5 n Square-wave output ~ 50%	
Inox A2 pan head screws (Phillips cross recessed)					
	Green Brass (lead-free brass) Upper section PA 6 Inox 1.4305 (18/8) Ø 1.0, 1.2, 2.0, 2.5mm PPS 40%GF (Ryton) Ø 6.0mm like housing FPM (Viton) PVDF Keramik Sr Fe 0 (in contact with the medium) Inox A2 pan head screws	Lower section Green Brass (lead-free brass)Flow rate:Upper section PA 6Measuring accuracy:Inox 1.4305 (18/8)Repetition:Ø 1.0, 1.2, 2.0, 2.5mm PPS 40%GF (Ryton)Temperature range:Ø 6.0mm like housing FPM (Viton)Pressure range:PVDF (in contact with the medium)Mounting position: Nozzle size:Inox A2 pan head screwsFor the median of the median o	Lower section Green Brass (lead-free brass)Flow rate:0.037 - 7.84 l/min depending on the nozzle diameterUpper section PA 6 Inox 1.4305 (18/8)Measuring accuracy:+/- 2.0%Inox 1.4305 (18/8)Repetition:< +/- 0.25%	Lower section Green Brass (lead-free brass)Flow rate:0.037 - 7.84 l/min depending on the nozzle diameterPower supply: Consumption:Upper section PA 6 Inox 1.4305 (18/8)Measuring accuracy:+/- 2.0%Signal connection:Inox 1.4305 (18/8)Repetition:< +/- 0.25%	

Dimensions in mm:





Options: 3-pin solenoid socket Item number: 941-0002/3



We reserve the right to make modifications in the interests of technical progress

RESISTANCE

Special regulations which must be complied with by the flowmeter manufacturer apply to each country, e.g. CE, NSF, FDA and SK. The various media flowing through the flowmeter differ from application to application. You are advised to enquire with the medium manufacturer as to whether the entire installation and the flowmeter are resistant to the medium itself (see Material)!

ELECTRONIC

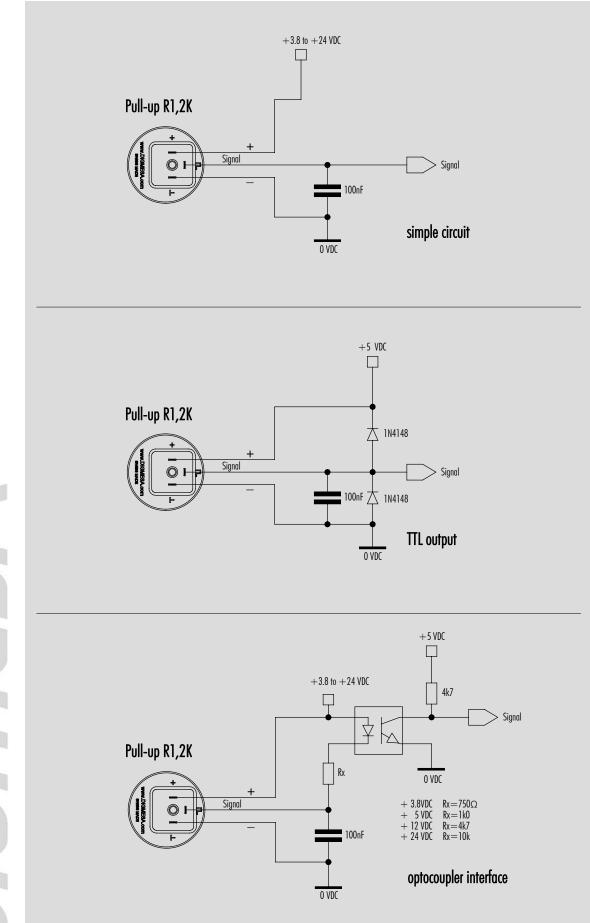
DIGMESA electronic circuitry is always designed for operation with DIGMESA flowmeters. Please note the following if connecting to other electronic circuitry:

• The flowmeter does not supply an output voltage but switches the signal terminal to 0 V ground (actuated) or leaves it open (non-actuated)

• There must be a pull-up resistor between power supply + and signal depending on electronic circuitry!

Version 01 FHI R1.2K G1/4" Flach Green-Brass 933-06XXFV08 GB Page 2-9

Interface Connection: Examples using R1.2K pull-up

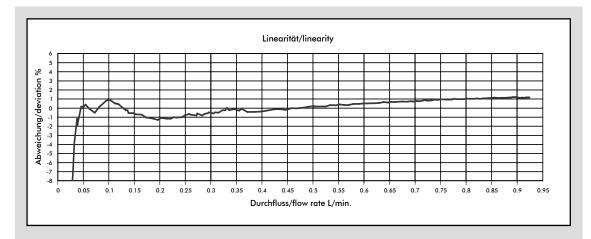


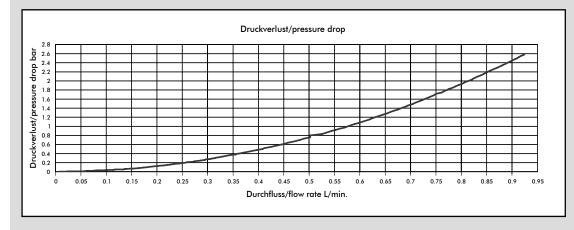
We reserve the right to make modifications in the interests of technical progress .

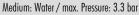
Version 01 FHI R1.2K G1/4" Flach Green-Brass 933-06XXFV08 GB Page 3-9

Digmesa AG, Keltenstrasse 31, CH–2563 Ipsach / Switzerland, Phone +41 (32) 332 77 77, Fax +41 (32) 332 77 88, www.digmesa.com

Measurement Curve FH 1.00 mm







Nozzle size	Pulses/litre	g/pulse	min. flow rate in litres/min at Linear start	max. flow rate in litres/min	Pressure loss
Ø 1.00 mm	2219	0.4507	0.0379	0.5790	1.00
Ø 1.20 mm	1830	0.5465	0.0520	0.8004	1.00
Ø 2.00 mm	990	1.0098	0.0973	2.3244	1.00
Ø 2.50 mm	736	1.3595	0.0651	2.7761	0.60
Ø 6.00 mm	228	4.3866	0.2098	7.8456	1.10

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

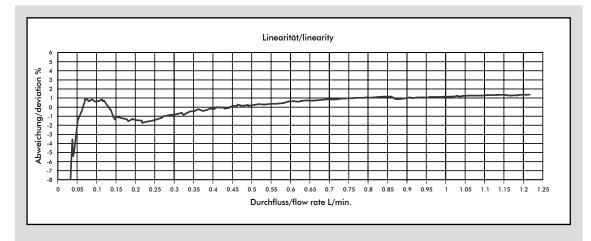
MEASUREMENT TIPS

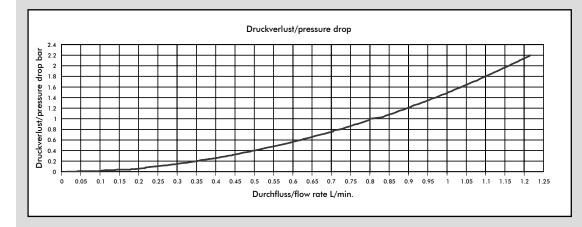
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress .

Version 01 FHI R1.2K G1/4" Flach Green-Brass 933-06XXFV08 GB Page 4-9

Measurement Curve FH 1.20 mm







Nozzle size	Pulses/litre	g/pulse	min. flow rate in litres/min at Linear start	max. flow rate in litres/min	Pressure loss
Ø 1.00 mm	2219	0.4507	0.0379	0.5790	1.00
Ø 1.20 mm	1830	0.5465	0.0520	0.8004	1.00
Ø 2.00 mm	990	1.0098	0.0973	2.3244	1.00
Ø 2.50 mm	736	1.3595	0.0651	2.7761	0.60
Ø 6.00 mm	228	4.3866	0.2098	7.8456	1.10

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

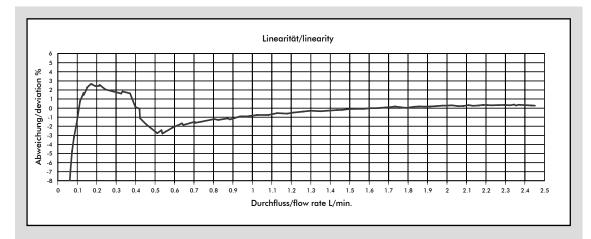
The values specified must be considered as approximate values.

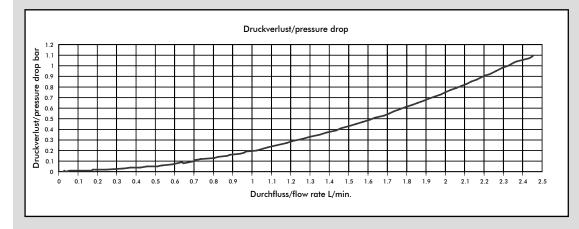
The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

We reserve the right to make modifications in the interests of technical progress

Version 01 FHI R1.2K G1/4" Flach Green-Brass 933-06XXFV08 GB Page 5-9

Measurement Curve FH 2.00 mm





Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in litres/min at Linear start	max. flow rate in litres/min	Pressure loss
Ø 1.00 mm	2219	0.4507	0.0379	0.5790	1.00
Ø 1.20 mm	1830	0.5465	0.0520	0.8004	1.00
Ø 2.00 mm	990	1.0098	0.0973	2.3244	1.00
Ø 2.50 mm	736	1.3595	0.0651	2.7761	0.60
Ø 6.00 mm	228	4.3866	0.2098	7.8456	1.10

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

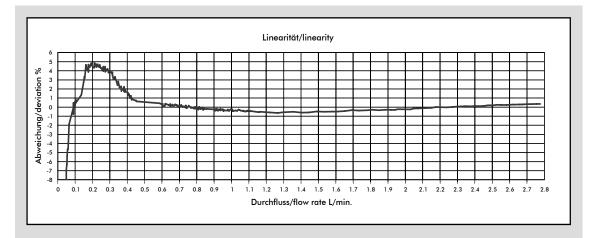
MEASUREMENT TIPS

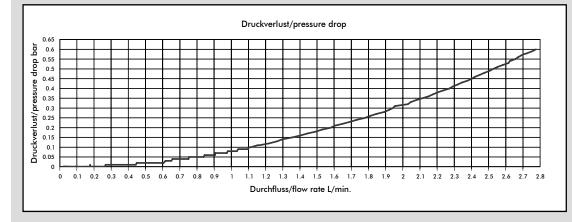
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress

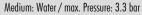
Version 01 FHI R1.2K G1/4" Flach Green-Brass 933-06XXFV08 GB Page 6-9

Measurement Curve FH 2.50 mm









Nozzle size	Pulses/litre	g/pulse	min. flow rate in litres/min at Linear start	max. flow rate in litres/min	Pressure loss
Ø 1.00 mm	2219	0.4507	0.0379	0.5790	1.00
Ø 1.20 mm	1830	0.5465	0.0520	0.8004	1.00
Ø 2.00 mm	990	1.0098	0.0973	2.3244	1.00
Ø 2.50 mm	736	1.3595	0.0651	2.7761	0.60
Ø 6.00 mm	228	4.3866	0.2098	7.8456	1.10

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

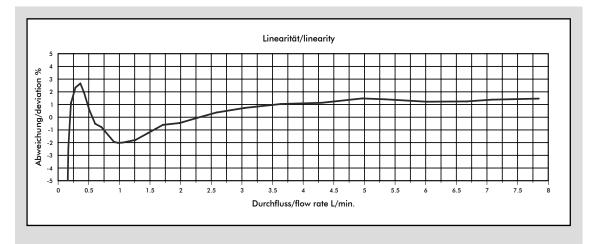
MEASUREMENT TIPS

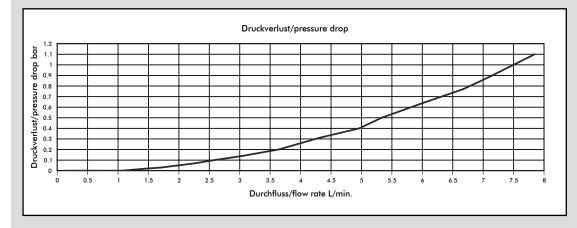
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress .

Version 01 FHI R1.2K G1/4" Flach Green-Brass 933-06XXFV08 GB Page 7-9

Measurement Curve FH 6.00 mm





Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in litres/min at Linear start	max. flow rate in litres/min	Pressure loss
Ø 1.00 mm	2219	0.4507	0.0379	0.5790	1.00
Ø 1.20 mm	1830	0.5465	0.0520	0.8004	1.00
Ø 2.00 mm	990	1.0098	0.0973	2.3244	1.00
Ø 2.50 mm	736	1.3595	0.0651	2.7761	0.60
Ø 6.00 mm	228	4.3866	0.2098	7.8456	1.10

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress

Version 01 FHI R1.2K G1/4" Flach Green-Brass 933-06XXFV08 GB Page 8-9

Spare parts:



Digmesa AG, Keltenstrasse 31, CH–2563 Ipsach / Switzerland, Phone +41 (32) 332 77 77, Fax +41 (32) 332 77 88, www.digmesa.com