**ACTIVADISC®** 





<sup>(2)</sup> DOE: Double Open End (flat adapter). DOR: Double O-Ring (plug-in adapter).
 <sup>(4)</sup> compared to 2440 g for DOE and 2600 g for DOR in a 16" standard module.



### **Product Range**

Grade	Thickness [mm]	Ash content [%]	Application field			
PXS	3.9 - 4.4	<4.0	Pharma			
PR	4.1 - 4.6	<2.1	Pharma			
CA	4.0 - 4.5	<3.0	Pharma/Food			
RHC	4.0 - 4.5	<5.0	Food			
RW <sup>(5)</sup>	3.9 - 4.4	9.5 - 15.8	Food			
LWT <sup>(5)</sup>	3.3 - 3.7	9.5 - 15.8	Food			
CS <sup>(5)</sup>	3.1 - 3.6	10.0 - 14.0	Food			
NG <sup>(5)</sup>	3.1 - 3.6	20.0 - 25.0	Food			
<sup>(5)</sup> standard modules only						

## **Operating Conditions**

Parameter	Recommendation	
Maximum differential pressure	2.4 bar	
Change out differential pressure	1.5 bar	
Rinsing volume	50.0 L/m <sup>2</sup>	
Maximum temperature (continuous)	82 °C	
Sterilization temperature (short term)	90 °C	
Minimum temperature	-5 °C	
Sterilization	Hot water or chemically	

#### **Chemical Stability**

			Gasket material			
[%]	Media	PP	MVQ	EPDM	FKM	NBR
1.0	r	r	r	r	lr	r
5.0	r	lr	lr	lr	r	lr
5.0	r	r	nr	lr	r	nr
10.0	r	r	nr	lr	r	nr
10.0	r	r	r	r	r	r
20.0	r	lr	nr	lr	r	nr
0.1	r	r	r	lr	lr	lr
conc	r	lr	lr	r	nr	nr
80.0	r	r	lr	r	r	nr
0.1	r	r	r	r	r	nr
	[%] 1.0 5.0 5.0 10.0 20.0 0.1 conc 80.0 0.1	[%]         Media           1.0         r           5.0         r           5.0         r           10.0         r           10.0         r           10.0         r           10.0         r           0.1         r           60.0         r           80.0         r           0.1         r	Media         PP           1.0         r         r           5.0         r         lr           5.0         r         r           10.0         r         r           20.0         r         lr           0.1         r         r           80.0         r         lr           0.1         r         r	[%]         Media         PP         MvQ           1.0         r         r         r           5.0         r         lr         lr           5.0         r         r         nr           5.0         r         r         nr           10.0         r         r         nr           0.1         r         lr         nr           0.1         r         lr         lr           80.0         r         r         lr           0.1         r         r         lr	[%]         Media         PP         MVQ         EPDM           1.0         r         r         r         r         r           5.0         r         lr         lr         lr         lr           5.0         r         r         nr         lr         lr           10.0         r         r         nr         lr         lr           0.1         r         r         nr         lr         r           80.0         r         r         r         r         r           0.1         r         r         r         r         r	Image: Constraint of the systemGasket materialImage: Constraint of the systemPPMVQEPDMFKM1.0rrrrIr5.0rIrIrIrr5.0rrnrIrr5.0rrnrIrr10.0rrnrIrr10.0rrnrIrr10.0rrnrIrr10.0rIrnrIrr10.0rIrnrIrr20.0rIrnrIrr0.1rrnrIrnr80.0rrIrrr0.1rrrrr

r = resistant, Ir = limited resistance, nr = not resistant, at 50 °C. This table is for guidance purposes only

#### **Quality Assurance**

Certified to:

- ISO 9001 (quality management)
- ISO 14001 (environmental management)
- Kosher certificate

# Compliant to:

- Recommendation XXXVI/1 of the German Federal Institute for Risk Assessment (Bundesinstitut f
  ür Risikobewertung, BfR)
- FDA (US Food and Drug Administration) 21 CFR 177.2260 e-k
- EU-Directive 10/2011
- USP Class VI certification

Packaging and Storage	ACTIVADISC <sup>®</sup> filter modules are hygienically packed in plastic bags and placed in cardboard boxes. They must be stored in their original packaging in a dry, odorless and well-ventilated area. The modules should be used within 36 months for life science and 60 months for food and beverages from the date of manufacture.
Disposal	The respective official regulations for disposal must be followed depending on the filtered product. Uncontaminated modules can be disposed of as non-hazardous waste.
Remarks	The validity of the information cannot be guaranteed for every application. All information is based on current knowledge and does not claim to be complete. No liabilities can be derived from this information. FILTROX reserves the right to make changes in the course of technical improvements.